

### Step #1

Start by laying one of the risers on a flat surface. Insert both treads into the slots on the risers and loosely secure with the supplied #1/4 x 3/4" flat head machine screws, washers and locknuts (See Fig. 1).

### Step #2

Insert the "U" shaped support channels into the same slots in the risers. *Note: Make sure the foam on each end of the support channel faces the tread.* Secure the "U" shaped support channels to the riser using the supplied #10 x 3/4" self-drilling screws (see Fig. 2).

### Step #3

Attach the other riser onto the treads and support channels. Refer to step #1 and step #2 to loosely secure (see Fig. 3).

### Step #4

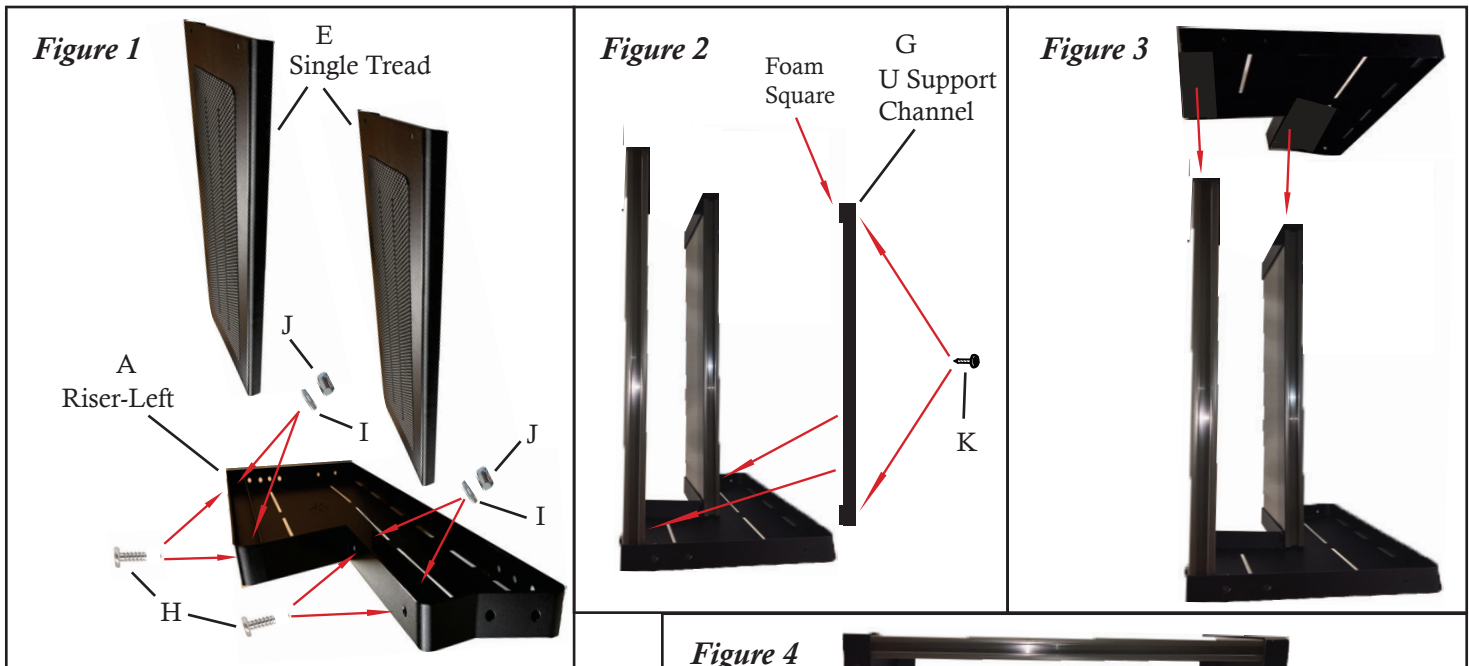
Attach the rear brace to the back of the step and secure using the supplied 1/4 x 3/4" flat head screws, washers and locknuts (see Fig. 4).

### Step #5

Attach the front brace to the front of the step and secure using the supplied 1/4 x 3/4" flat head screws, washers and locknuts (see Fig. 5).

### Step #6

Go back through and make sure to tighten all of the flat head machine screws from step #1 & step #3. *Note: Make sure the treads are slid as far forward into the slot as possible before tightening the screws.*



ITEM	PART#	DESCRIPTION	QTY
A	102360	MOD STEP 2 RISER - LEFT	1
B	102361	MOD STEP 2 RISER - RIGHT	1
C	101473	MOD STEP 2 FRONT CROSS BRACE	1
D	102351	MOD STEP REAR CROSS BRACE	1
E	102349	MOD STEP SINGLE TREAD	2
G	102368	MOD STEP U SUPPORT CHANNEL	2
H	101396	1/4 x 3/4" FLAT HEAD MACHINE SCREW - SS	18
I	100608	1/4 FLAT WASHER	18
J	100607	1/4 NYLON LOCKNUT	18
K	101414	#10 X 3/4" PHILIPS PANCAKE HEAD SELF-TAPPING SCREW - SS	4

